



- 2 ASSEMBLE PER ES-039
- 1 CU-CU. USE PHOS. COPPER ONLY, NO FLUX TYP
- 1) LEAK TEST PER ES-214

NOTE:

1	0		RD-3-7315-0	GASKET - CORE BOTTOM		
1	0		RD-1-1379-0	HEATER CORE ASSY.		
0	2	9	RD-3-2337-19.47	HAIRPIN TUBE (.800 FULL R)		
0	A/R	8	1	RD-5-4791-0	SOLDER - PHOS. CU.	
0	8	7	RD-4385-19.47	HAIRPIN TUBE (1.000 FULL R)		
0	6	6	RD-4277-2	RETURN BEND		
0	211	5	2	RD-2-0857-21-12	FIN	
0	1	4	RD-1-0956-0	MANIFOLD ASSY. - OUTLET		
0	1	3	RD-1-0957-0	MANIFOLD ASSY. - INLET		
0	1	2	RD-1-0709-0	HEADER - BOTTOM		
0	1	1	RD-1-0708-0	HEADER - TOP		
-OP	-0	ITEM	PART NO.	DESCRIPTION	MAT'L	FINISH

DWN	J. SESSLER	2-6-95	TELESPACES EXCEPT AS NOTED	HEATER CORE ASSY. R-9737
CKD	C. CRAWFORD	2-15-95	LINEAR	
SCALE	FULL SIZE		ANGULAR	
			ANGULAR	
RED DOT CORPORATION 495 Andover Park East Seattle, WA 98188				NEXT ASSY RD-3-6190
				DWG. NUMBER RD-1-1379
				SHEET 1 OF 1

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