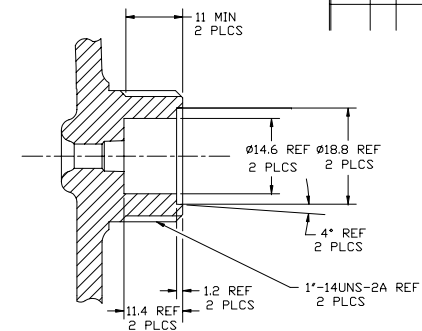
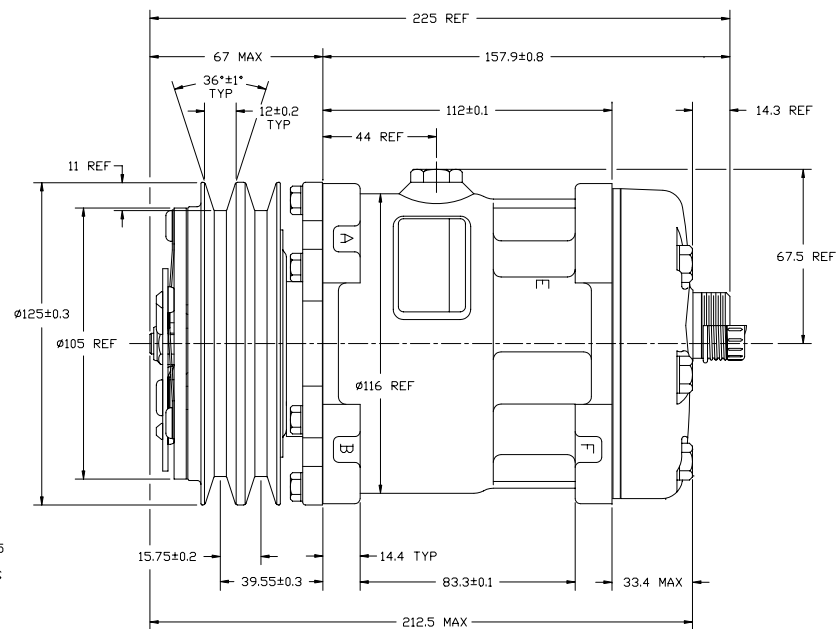
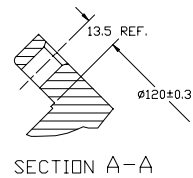
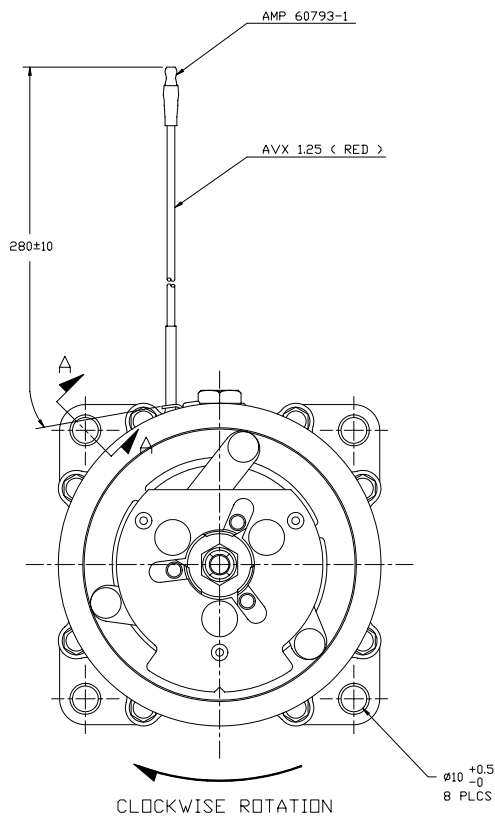
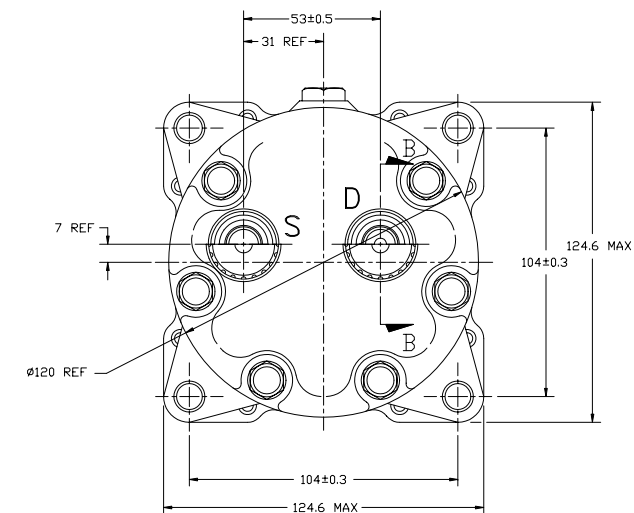




SECTION B-B

SCALE: 2:1
TYPICAL BOTH PORTS
(SECTION SHOWN WITH
SEAL CAP REMOVED)



COMPRESSOR SPECIFICATIONS

DISPLACEMENT PER REVOLUTION	154.9 cc / rev. (9.5cuin. / rev.)
MAXIMUM ALLOWABLE R.P.M.	7000 R.P.M.
MAXIMUM ALLOWABLE CONTINUOUS R.P.M.	6000 R.P.M.
REFRIGERANT	R134a
OIL < SP-20 >	150 cc (5.3 floz.)
WEIGHT	7.5 kg (15.7 lb.)

CLUTCH SPECIFICATIONS

MAXIMUM RATED VOLTAGE	DC 12V
BREAKAWAY TORQUE	3.5 kgf-m min. @ 12V
MINIMUM ENGAGEMENT VOLTAGE @ 20°C	7.5VDC @ AIR GAP 0.8mm
POWER CONSUMPTION	49 watts max.
BELT TYPE	A TYPE
MAXIMUM ALLOWABLE BELT TENSION	50 kgf per belt
PULLEY DIAMETER	Ø125mm (4.9 in.)
CLUTCH TYPE	STANDARD

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SANDEN				SANDEN INTERNATIONAL (U.S.A.), INC.			
DATE	REF	SCALE	1:1	DO NOT SCALE	METRIC		
1/19/95	1/19/95	1/19/95	1/19/95	MODEL	SD7H15MD7819		
DESIGN	Robert Kaplan	3/15/95		NAME	COMPRESSOR		
CHKD				DWG. NO.	7819-6000		
APPR				REV			
RELEASE DATE							