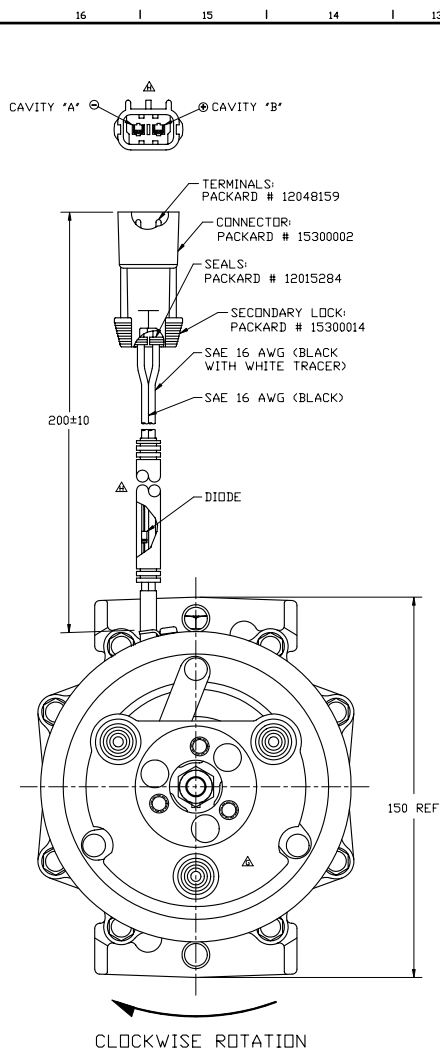
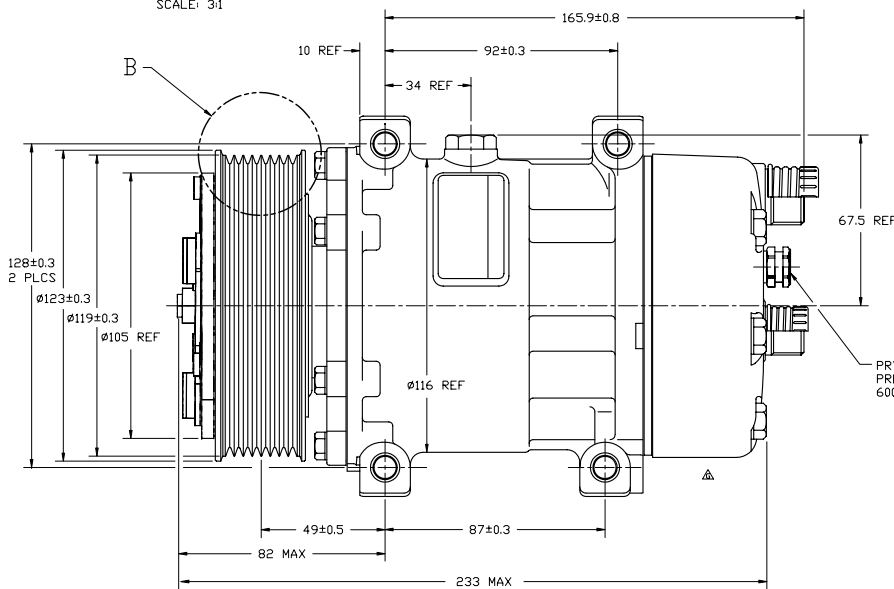
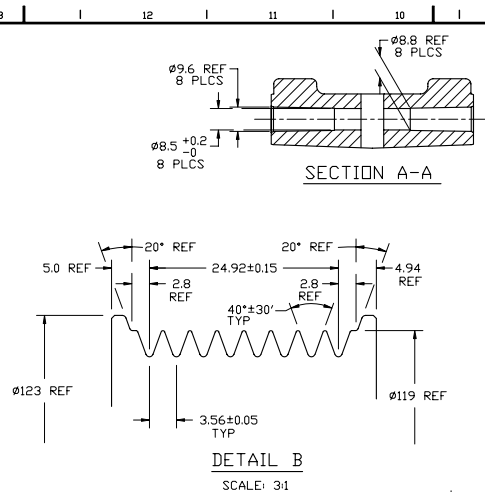




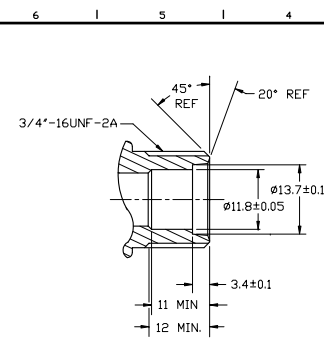
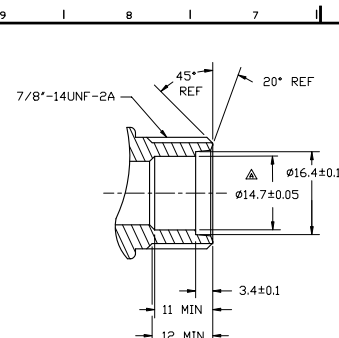
COMPRESSOR SPECIFICATIONS

DISPLACEMENT PER REVOLUTION	154.9 cc / rev. (9.5cuin. / rev.)
MAXIMUM ALLOWABLE R.P.M.	8000 R.P.M.
MAXIMUM ALLOWABLE CONTINUOUS R.P.M.	6000 R.P.M.
REFRIGERANT	R134a
OIL (SP-15)	300 cc (10.1 floz.)
WEIGHT	7.4 kg (16.4 lb.)



CLUTCH SPECIFICATIONS

RATED VOLTAGE	DC 12V
BREAKAWAY TORQUE	3.5 kgf-m min. @ 12V
MINIMUM ENGAGEMENT VOLTAGE	7.5V @ AIR GAP 0.6mm REF
POWER CONSUMPTION	49 watts max.
BELT TYPE	PV8 TYPE
MAXIMUM ALLOWABLE BELT TENSION	120 kgf
PULLEY DIAMETER	Ø119mm (4.68 in.)
CLUTCH TYPE	STANDARD



PDCH	REV.	APPLY DATE	REVISIONS	DWN	ESGN	CHK	APPV
94187	06/29/94	06/29/94	06/29/94	06/29/94	06/29/94	06/29/94	06/29/94
95003	06/11/94	06/11/94	06/11/94	06/11/94	06/11/94	06/11/94	06/11/94
98394	04/23/99	04/23/99	04/23/99	04/23/99	04/23/99	04/23/99	04/23/99
99184	4/23/99	4/23/99	4/23/99	4/23/99	4/23/99	4/23/99	4/23/99
2001340	1/2/02	1/2/02	1/2/02	1/2/02	1/2/02	1/2/02	1/2/02
2002051	3/27/02	3/27/02	3/27/02	3/27/02	3/27/02	3/27/02	3/27/02
2002153	07/24/02	07/24/02	07/24/02	07/24/02	07/24/02	07/24/02	07/24/02
2002898	09/27/02	09/27/02	09/27/02	09/27/02	09/27/02	09/27/02	09/27/02

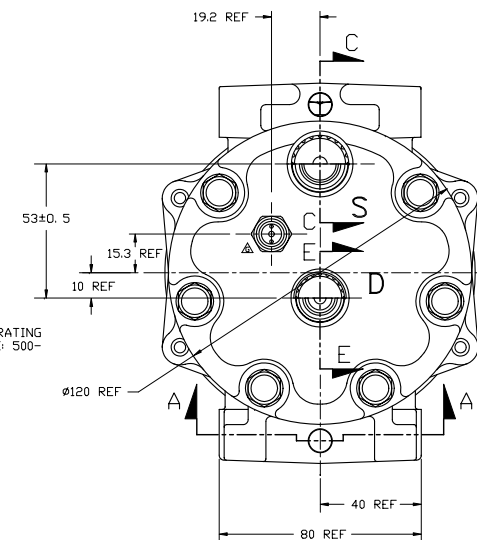
BLACK WITH WHITE TRACER

TO MAGNET COIL

TO CAVITY 'B'

TO CAVITY 'A'

DIODE POLARITY



NOTE:
1. COMPRESSOR TO BE CHARGE WITH NITROGEN PRIOR TO SHIPPING, WITHIN 0.2 TO 1.6 kg/cm².

DO NOT SCALE

REV. LEVEL	RELEASED FOR PRODUCTION	DATE	06/10/94
CHK	06/10/94	06/10/94	06/10/94
APPV	06/10/94	06/10/94	06/10/94
REV. LEVEL	RELEASED FOR DESIGN VALIDATION	DATE	06/10/94
CHK	06/10/94	06/10/94	06/10/94
APPV	06/10/94	06/10/94	06/10/94
REV. LEVEL	RELEASED FOR PRODUCTION VAL.	DATE	06/10/94
CHK	06/10/94	06/10/94	06/10/94
APPV	06/10/94	06/10/94	06/10/94
REV. LEVEL	RELEASED FOR PRODUCTION	DATE	06/10/94
CHK	06/10/94	06/10/94	06/10/94
APPV	06/10/94	06/10/94	06/10/94

SANDEN INTERNATIONAL (U.S.A.), INC.	
DRW. SCALE REF	1:1
PLT. SCALE REF	1:1
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INTERPRETATION OF THIS DRAWING PER ASME Y14.5M-1994	
THIRD ANGLE PROJECTION	SIZE D
MATERIAL	-
NAME	COMPRESSOR OUTLINE
DWG. NO.	4667-6000
REV	H