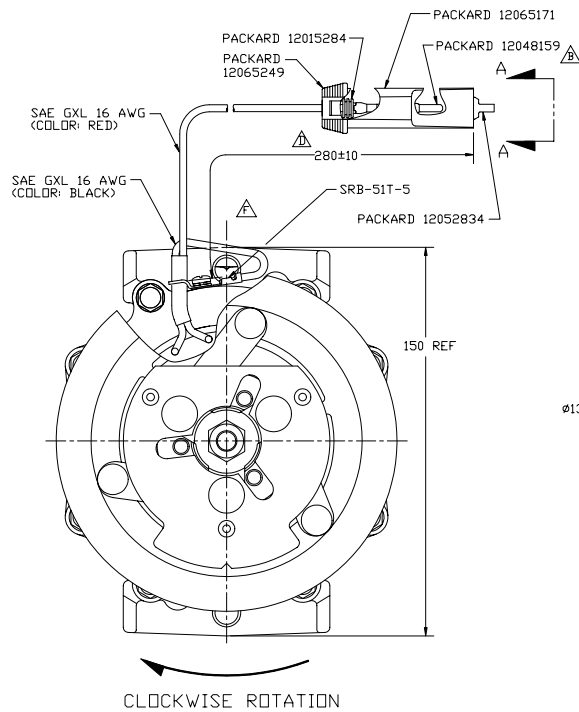
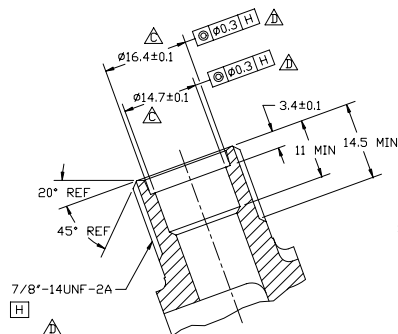


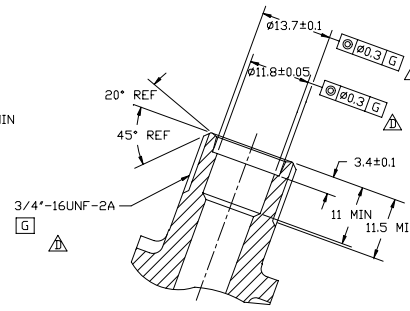


COMPRESSOR SPECIFICATIONS

DISPLACEMENT PER REVOLUTION	154.9 cc / rev. (9.5cu.in. / rev.)
MAXIMUM ALLOWABLE R.P.M.	8000 R.P.M.
MAXIMUM ALLOWABLE CONTINUOUS R.P.M.	6000 R.P.M.
REFRIGERANT	R134a
OIL (SP-20)	300 cc (10.1 floz.)
WEIGHT	7.4 kg (16.4 lb.)

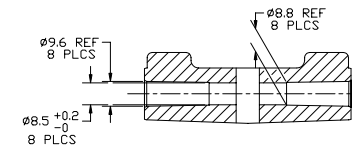


SECTION B-B
SCALE 2:1
(SECTION SHOWN WITH
SEAL CAP REMOVED)

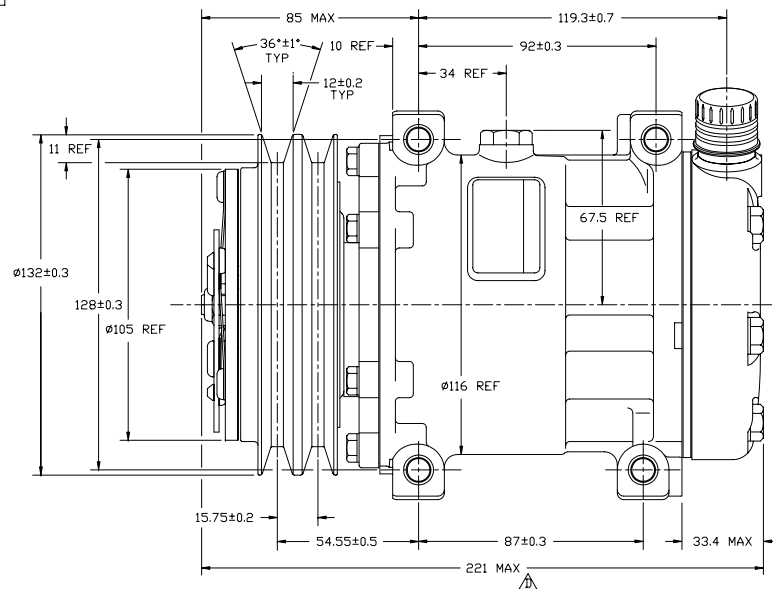


SECTION C-C
SCALE 2:1
(SECTION SHOWN WITH
SEAL CAP REMOVED)

NOTE:
1. G AND H ARE THE OUTSIDE DIAMETERS OF
3/4"-16UNF-2A AND 7/8"-14UNF-2A, RESPECTIVELY.

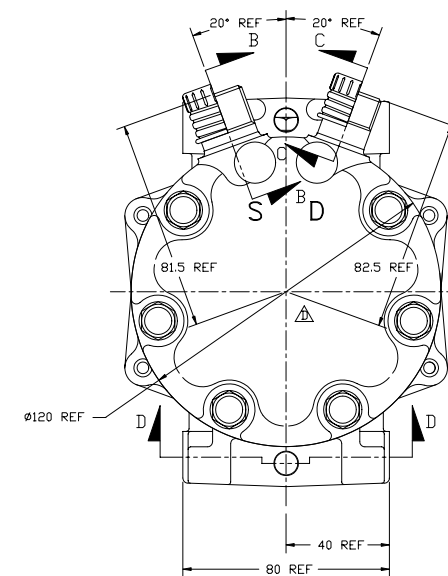


SECTION D-D



CLUTCH SPECIFICATIONS

RATED VOLTAGE	DC 12V
BREAKAWAY TORQUE	3.5 kgf-m min. @ 12V
MINIMUM ENGAGEMENT VOLTAGE	7.5V @ AIR GAP 0.6mm REF
POWER CONSUMPTION	49 watts max.
BELT TYPE	A TYPE
MAXIMUM ALLOWABLE BELT TENSION	60 kgf PER BELT
PULLEY DIAMETER	Ø132 mm (5.2 in.)
CLUTCH TYPE	HEAVY DUTY



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PCDN. NO.	REV.	DATE	REVISIONS	DWN	ESGN	CHK	APPV
93-073	Δ	3/11/93	DELETED PT. NO. 8028507 FROM LABEL	PW	DRL	EMA	JB
94130	Δ	5/9/94	CHANGED TERMINAL P/N WAS 12045559 NOW 12048159	RH	RH	RK	EMA
94127	Δ	6/10/94	#147401 WAS #1464005.	RH	JKN	JKN	EMA
96043	Δ	1/25/96	ADDED CONCENTRICITY SPEC. UPDATED TO CURRENT STANDARDS	RH	DD	DRL	EMA
96161	Δ	4/3/96	ADDED NOTE 1 ADDED PROTECTIVE TUBE LENGTH CHANGED TO BIPOLE FIELD COIL.	RH	CBA	DRL	EMA
99187	Δ		ADDED VIEW A.	RH			TS

NUMERIC REVISION LEVELS INDICATE PRELIMINARY DRAWINGS. "I" = INITIAL ISSUE ALPHA REVISION LEVELS INDICATE APPROVED DRAWINGS. "A" = INITIAL ISSUE	
SANDEN SANDEN INTERNATIONAL (U.S.A.), INC.	
DATE: 1/22/93 REV: 1/22/93 SCALE: 1:1 TWO VIEW PROJECTION	DO NOT SCALE METRIC
DRAWN: Sanden Inc. 1/22/93	MODEL: SD7H15JD4626
ESGN: Sanden Inc. 1/22/93	NAME: COMPRESSOR
CHK: M. Arvola 1/25/93	DWG. NO: 4626-6000
APPROV: SPB	REV: F
RELEASE DATE:	